

SOUTH PRODUCTION NOTES

**November 15-16, 2014
3-11, 11-7, 7-3 and 3-11
Shifts**

**BASF EMPLOYEES
37 Last Recordable
503 Last Lost Time**

#1 MED / AI-4190:

Gear box has been fixed. Only 5 bags of new material on the floor. Hold until calciner dam installed, relit and feeding.

Afternoon shift: Hold

Midnight shift: Hold

Day shift: Hold

Afternoon shift: Hold...GL Scoggins will advise Sun afternoon if we can start up

#1 RC / SI-1624:

Calciner dam (5") has been installed. Relighting 2nd shift. When we start back up after the dam is changed out, we will need to go back to the original MOD temps and purge air settings. Feed the 5 bags of new material first, check color and SA

Afternoon shift: Relight, bring up to temp

Midnight Shift: Relight, bring up to temp

Day shift: Hold at temp

Afternoon shift: Hold at temp, GL Scoggins will advise if we can start up

Exhaust to Trimer

#2 MED line / Cu-0860:

Solution weight tank was cleaned out Saturday evening and line ok again.

There was an issue with communication while system in automatic...Kirk was looking into it. If he cannot correct, continue running batches in manual. (Kirk thinks it is OK as of 2:00 pm Sat). Also, Incorporate 5 drums of material (from bad batch Friday morning) back into batches, 4 shovels of material per batch.

Afternoon shift: Continue

Midnight shift: continue

Day Shift: continue

Afternoon Shift: continue

#2 RC/ Cu 0860:

Continue as feed available

Afternoon shift: Continue

Midnight shift: Continued

Day Shift: Continue

Afternoon Shift: Continue

Exhaust to F1

#3 MED/ D-1708:

Hold until we make more room on floor. If calciner has issues and we cannot calcine, contact GL Scoggins for information on whether to run MED line

Afternoon shift: Hold

Midnight shift: Hold

Day Shift: Hold

Afternoon Shift: Hold

#3 RC / D-1708:

Continue. If calciner has issues and we cannot calcine, contact GL Scoggins for information on whether to run MED line.

Afternoon shift: Calciner did kick out early afternoon and trying to get lined out to restart feed

Midnight shift: Continue

Day shift: continue

Afternoon Shift: continue

Exhaust to CTO

#4 RC / D-5253:

Continue to run. Samples have shown up missing, Verify that you are sampling per MOD.

Watch Suction on Trimer, #1 is also venting to Trimer

We will feed bags that are on the floor first and then the bags from the 3 batches that are being made on afternoon, and midnight shifts last.

Afternoon shift: Continue feeding bags from the above batches.

Midnight shift: Continue

Day Shift: Continue

Afternoon Shift: Continue

Exhaust to Trimer

#5 RC / Cu-3818:

Continue.

Keep an eye on the discharge end to make sure there is good suction and is not backing up.

FEED ON LY PHIBROTECH COPPER CARB MATERIALS. DO NOT TAKE ANY WORLD METALS COPPER CARB FROM SHIPPING.

Afternoon shift: Continue.

Midnight Shift: Continued.

Day shift: continue

Afternoon shift: continue

Exhaust to 5A DC

#6 RC & Dryer / D-0756

Running – no issues. Use Auto Sampler for bags 32 oz and a 16 oz grab. New sample jars should be in cage area

Afternoon shift: Calciner kicked out early afternoon, trying to get lined out to feed

Midnight shift: Continued.

Day Shift: continue

Afternoon shift: continue

Exhaust to Sly Scrubber

6 Tank /D-5253

As of Saturday afternoon shift, on HOLD until pump can be changed out. NO STEAM.

Afternoon shift: Hold for pump change out (Saturday afternoon by Veliz)

Midnight Shift: Continue recycle if pump changed

Day Shift: Continue recycle if pump changed

Afternoon shift: Continue recycle if pump changed

New Pfaudler / D 5253

Continue on feed to National. Batches are on HOLD until 6 tank pump corrected (see above). Drum set up for drainage- see revised batch sheet. Need to get the 2 totes Labeled HC-11 removed from Pfaudler area Cleaned and relabeled for D-0756.

Afternoon shift: Hold for tank pump

Midnight shift: Continue if pump changed

Day shift: Continue if pump changed

Afternoon Shift: Continue iff pump changed

7 Tank AMT

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

Old Pfaudler / D-0756:

Making Batches. Keep an eye on vacuum.

Afternoon shift: Continue

Midnight Shift: Continued.

Day Shift: Continue
Afternoon shift: Continue

National Dryer: D-5253

Continue. Use blue totes to empty Pfaudler, and ONLY - Use one buggy!!
Need to get the 2 totes Labeled HC-11 removed from Pfaudler area Cleaned and relabeled.

Afternoon shift: Continue
Midnight Shift: Continue
Day shift: Continue
Afternoon Shift: continue

PK Blender/AI 3915:

Pill mix (no re-blends, making fresh material)

Afternoon Shift: NA
Midnight Shift: NA
Day shift: NA
Afternoon shift: NA

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work

Afternoon shift: NA
Midnight shift: NA
Day shift: NA
Afternoon shift: NA

Tower 3/ Cu 0860:

Tower changed to Cu 0860 Saturday later day/afternoon shift

Afternoon shift: continue
Midnight Shift: continue
Day shift: continue
Afternoon shift: Continue

Tower 6 / DPT 101

Repaired. Continue
Afternoon shift: continue
Midnight Shift: continue
Day shift: continue
Afternoon shift: continue

North Screener / Cu 0860:

Continue to run.
Afternoon shift:

Midnight shift: On hold for Cu 0860.
Day shift: on hold for 0860
Afternoon shift:

South Screener / DPT 101:

Continue to run. Gray drums are in building 24.
Afternoon shift: continue
Midnight shift: Continued to run.
Day shift: continue
Afternoon Shift: continue

#2662 (west) Pill Machine / AI-3915 T 5/32:

Afternoon shift: continue
Midnight shift: continue
Day Shift: continue
Afternoon shift: Continue

#2664 (east) Pill Machine / AI-3915 T 5/32:

Continue
Afternoon shift: continue
Midnight shift: continue
Day shift: continue
Afternoon shift: Continue

TK #2 / V 2010 P :

BI mill is running – Finish Drums left- Then clean and Maintenance to replace leaking seals. WOW Grodecki
Afternoon shift: Continue
Midnight shift: Running. Re using the V 2010 drums.
Day Shift: Continue
Afternoon shift: Continue

TK #4 / Cu 0203:

Will light kiln Sunday night, MOD should be available Monday morning.
Afternoon shift: Idle
Midnight shift: Idle
Day Shift: Idle
Afternoon shift: Idle

Harrop Kiln / AI-4190 done, AI 3920:

Switch over to 3920 from 4190 after current lot is finished and 5 drums remade.
Afternoon shift: Continue AI 3920
Midnight shift: Continue AI 3920

Day Shift: Continue AI 3920
Afternoon shift: Continue AI 3920

Building 27 Belt Filter / Cu 6081:

Down for weekend. NOTE: new bags are suppose to be ordered for the leaking issues, and will be in soon. Until then Wash off bags and use spray glue to seal for transport to bldg. 24 south east area, and place in bag order. Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.

Afternoon Shift: on hold

Midnight shift: on hold

Day shift: on hold

Afternoon Shift: on hold

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln
- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC - Clean for D-0756
- 11) Horne Tabletting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums